

◎ COOLING SYSTEM

- Cooling method Fresh water forced circulation
- Water capacity 14 liters (3.70 gal.)
(engine only)
- Pressure system Max. 0.9 kg/cm² (12.8 psi)
- Water pump Centrifugal type driven by belt
- Water pump Capacity 250 liters (66.0 gal.)/min
at 2,200 rpm (engine)
- Thermostat Wax – pellet type
Opening temp. 71°C
Full open temp. 85°C
- Cooling fan Blower type, plastic
660 mm diameter, 7 blade

◎ ELECTRICAL SYSTEM

- Charging generator 24V x 45A alternator
- Voltage regulator Built-in type IC regulator
- Starting motor 24V x 4.5kW
- Battery Voltage 24V
- Battery Capacity 100 AH (recommended)
- Starting aid (Option) Block heater

◎ ENGINEERING DATA

- Water flow 250 liters/min @2,200 rpm
- Heat rejection to coolant 29.7 kcal/sec @2,200 rpm
- Air flow 25.1 m³/min @2,200 rpm
- Exhaust gas flow 40.1 m³/min @2,200 rpm
- Exhaust gas temp. 450 °C @2,200 rpm
- Max. permissible restrictions
 - Intake system 220 mmH₂O initial
635 mmH₂O final
 - Exhaust system 1,000 mmH₂O max.

◆ CONVERSION TABLE

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|------------------------------------|------------------------------------|
| in. = mm x 0.0394 | lb/ft = N.m x 0.737 |
| PS = kW x 1.3596 | U.S. gal = lit. x 0.264 |
| psi = kg/cm ² x 14.2233 | kW = 0.2388 kcal/s |
| in ³ = lit. x 61.02 | lb/PS.h = g/kW.h x 0.00162 |
| hp = PS x 0.98635 | cfm = m ³ /min x 35.336 |
| lb = kg x 2.20462 | |

